



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	418	1898	CRANKSHAFT	1,1		
2	28	30250	KEY, FLYWHEEL DRIVE	1,1		
3	533	2034A 2	MAIN BEARING ASSEMBLY (VAL)	2,2		
4	17	20032	DOWEL PIN, MAIN BEARING	20,20		
5	10	25313	SCREW, MAIN BEARING CLAMP	4,4		
6	11	29469	NUT, MAIN BEARING CLAMP	4,4		
7	34	32203A 1	REED SET, MATCHED - MAIN BE	2,2		
8	34	31240	REED SET, MAIN BEARING REE	8,8		
9	10	29465	SCREW, REED STOP MOUNTING	8,8		
10	11	29469	NUT, REED STOP MOUNTING SC	8,8		
11	531	1884A 2	CENTER MAIN BEARING ASSEM	1,1		
12	17	20032	DOWEL PIN, CENTER MAIN BE	2,2		
13	29	26114	BEARING, NEEDLE	56,56		
14		26113	RACE, OUTER (PAIR)	1,1		
15	53	26933	RING, SNAP - OUTER RACE C	1,1		
16	10	22968	SCREW, CENTER MAIN BEARIN	2,2		
17	11	20184	NUT, MAIN BEARING CLAMPIN	2,2		
18	17	31245	DOWEL PIN (STEPPED)	1,1		
19	25	30613	"O" RING, DRIVE SHAFT SPLIN	1,1		
20	732	2045A 4	PISTON AND PISTON PIN ASSEM	4,4		
21	40	32118	LOCK RING, PISTON PIN	8,8		
22	39	32921	RING, PISTON	8,8		
23	611	1885A 2	CONNECTING ROD AND CAP AS	4,4		
24	10	20060	SCREW, CAP TO CONNECTING	8,8		
25	11	20061	NUT, CONNECTING ROD SCRE	8,8		
26	29	30403	BEARING, NEEDLE - CRANKPIN	128,128		
27	29	30401	BEARING, NEEDLE - PISTON PI	100,100		
28	12	29681	WASHER, NEEDLE LOCATING	8,8		
--	732	2194A 1	PISTON AND PISTON PIN ASSEM	4,4	OVERSIZE PISTON AND RING	
--	39	33945	RING, PISTON (.015)	8,8	OVERSIZE PISTON AND RING	